

Cuadro de compatibilidad química de acuerdo al material

	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Acetaldehyde	A	A	-	-	A	C	B	A	A
Acetamide	B	A	-	-	-	-	-	-	A
Acetate Solv	B	A	C	B	A	B	D	-	D
Acetic Acid Glacial	B	A	C	D	A	B	B	A	D
Acetic Acid 20%	-	A	C	-	A	-	A	A	D
Acetic Acid 80%	-	A	C	-	A	-	B	-	D
Acetic Acid	B	A	C	D	A	B	A	A	C
Acetic Anhydride	A	A	D	B	A	A	A	A	D
Acetone	A	A	A	A	A	C	B	A	D
Acetyl Chloride	C	A	-	-	A	-	-	A	-
Acetylene	A	A	-	A	-	-	D	A	A
Acrylonitrile	A	C	-	C	-	-	B	A	C
Alcohols Amyl	A	A	B	C	A	B	B	A	A
Benzyl	A	A	C	-	-	D	A	-	A
Butyl	A	A	C	C	A	B	B	A	A
Dlacetone	A	A	C	-	-	-	D	-	D
Ethyl	A	A	C	A	-	B	A	-	A
Hexyl	A	A	C	-	-	-	A	-	A
Isobutyl	A	A	C	-	-	-	-	A	-
Isopropyl	A	A	C	C	-	-	A	-	A
Methyl	A	A	C	A	A	B	A	-	C
Octyl	A	A	C	-	-	-	-	A	-
Propyl	A	A	-	A	-	A	-	A	-
Aluminium Chloride 20%	D	C	-	D	-	B	A	A	A
Aluminium Chloride	D	C	-	D	A	-	A	A	A
Aluminium Fluoride	D	C	-	-	A	B	A	-	A
Aluminium Hydroxide	A	A	-	D	A	-	A	-	A
Alum Potassium Sulfate (Alum) 10%	A	-	-	D	A	A	-	-	A
Alum Potassium Sulfate (Alum) 100%	D	A	-	-	A	B	A	-	A
Aluminium Sulfate	C	C	C	D	A	B	A	A	A
Amines	A	A	-	A	A	-	-	-	D
Ammonia 10%	-	A	-	-	A	-	A	A	A
Ammonia, Anhydrous	B	A	-	D	A	B	A	B	D
Ammonia Liquids	A	A	-	A	A	D	A	-	D
Ammonia Nitrate	A	A	-	-	-	-	A	-	-
Ammonium Bifluoride	C	A	-	-	-	-	A	-	A
Ammomium Carbonate	A	A	-	C	A	-	A	-	B
Ammonium Casenite	-	A	-	-	-	-	-	-	-
Ammonium Chloride	A	C	C	D	A	B	A	A	A
Ammonium Hydroxide	A	A	D	A	A	B	A	A	B
Ammonium Nitrate	A	A	D	A	A	B	A	A	A
Ammonium Oxalate	A	A	-	-	-	-	-	-	-
Ammonium Persulfate	A	A	-	D	A	-	A	-	C
Ammonium Phosphate, Dibasic	A	A	-	-	A	B	A	-	A
Ammonium Phosphate, Monobasic	A	A	-	-	A	B	A	-	A
Ammonium Phosphate, Tribasic	A	A	-	C	A	B	A	-	A
Ammonium Sulfate	A	B	C	C	A	B	A	A	D
Ammonium Thio -Sulfate	-	A	-	D	-	-	-	-	-
Amyl - Acetate	A	A	-	-	A	D	D	A	D
Amyl Alcohol	A	A	-	-	A	B	A	-	B
Amyl Chloride	C	B	-	-	A	D	D	-	A
Aniline	A	A	-	-	A	C	B	A	D
Anti - Freeze	A	A	B	B	A	B	A	A	A
Antimony Trichloride	D	D	-	-	A	A	-	-	-
Aqua Regla (80%, HCl, 20%, HNO)	D	D	-	-	A	D	C	-	C
Arochlor 1248	-	-	-	-	-	-	-	-	A
Aromatic Hydrocarbons	-	A	B	A	-	C	-	-	A
Arsenic Acid	A	A	-	D	A	B	A	-	A
Asphalt	B	A	-	C	-	-	A	A	A
Barium Carbonate	A	A	-	B	A	B	A	-	A
Barium Chloride	A	A	-	N	A	B	A	A	A
Barium Cyanide	-	A	-	-	B	-	-	A	-
Barium Hydroxide	C	A	-	C	A	B	A	A	A

	304	Stainless	Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
	316	Stainless	Steel							
Barium Nitrate	A	A	-	A	-	-	-	-	-	A
Barium Sulfate	A	A	-	C	A	B	A	A	A	A
Barium Sulfide	A	A	-	C	A	B	A	-	A	
Beer	A	A	B	D	A	B	D	-	A	
Beet Sugar Liquids	A	A	B	A	A	-	A	-	A	
Benzaldehyde	A	A	-	B	A	D	D	A	D	
Benzene	A	A	A	B	A	D	D	A	A	
Benzoic Acid	A	A	-	D	A	B	D	-	A	
Benzol	A	A	A	-	A	-	A	-	D	
Borax (Sodium Borate)	A	A	B	A	A	B	A	A	A	
Boric Acid	A	A	C	D	A	B	A	-	A	
Brewery Slop	-	A	-	A	-	-	-	-	A	
Bromine (wet)	D	D	-	D	A	D	D	D	A	
Butadlene	A	A	A	C	A	-	-	B	A	
Butane	A	A	A	C	A	C	D	A	A	
Butanol	A	A	-	-	A	-	-	-	-	
Butter	B	A	-	D	-	-	-	-	A	
Buttermilk	A	A	-	D	A	-	-	-	A	
Butylene	-	A	A	A	A	-	-	A	A	
Butyl Acetate	-	C	-	-	A	C	D	A	D	
Butyric Acid	B	A	-	D	A	-	A	-	D	
Calcium Bisulfate	D	A	D	D	A	-	-	-	A	
Calcium Bisulfide	-	B	-	-	A	B	A	-	A	
Calcium Bisulfite	D	A	-	-	A	-	A	-	A	
Calcium Carbonate	A	A	-	D	A	B	A	-	A	
Calcium Chlorate	C	A	-	-	A	A	-	-	A	
Calcium Chloride	A	D	-	C	A	B	A	A	A	
Calcium Hydroxide	A	A	-	-	A	B	A	-	A	
Calcium Hypochlorite	A	C	-	D	A	B	A	-	A	
Calclum Sulfate	A	A	-	-	A	B	A	A	A	
Calgon	A	A	-	D	-	-	A	-	A	
Cane Juice	A	A	C	A	-	-	D	-	-	
Carbolic Acid (See Phenol)	-	-	-	-	-	-	-	-	-	
Carbon Bisulfide	A	A	-	B	-	-	D	-	A	
Carbon Dioxide (Wet)	A	A	C	C	A	-	-	-	-	
Carbon Disulfide	B	A	C	B	A	D	D	A	A	
Carbon Monoxide	A	A	-	-	B	A	-	A		
Carbon Tetrachloride	C	B	A	C	A	D	D	C	A	
Carbonated Water	A	A	-	D	-	-	A	-	A	
Carbonic Acid	A	B	-	D	A	B	A	-	A	
Catsup	A	A	-	D	-	-	A	-	A	
Chloracetic Acid	D	D	-	D	A	D	D	-	A	
Chloric Acid	D	D	-	-	A	-	-	-	-	
Chlorinated Glue	A	A	-	D	-	-	-	-	A	
Chlorine, Anhydrous Liquid	D	D	-	C	A	D	D	C	A	
Chlorine (Dry)	A	A	B	A	A	-	-	C	D	
Chlorine Water	-	D	D	D	A	-	D	C	A	
Chlorobenzene (Mono)	A	A	-	B	A	D	D	A	A	
Chloroform	A	A	-	D	A	D	D	C	A	
Chlorosulfonic Acid	D	-	-	A	D	D	D	D	D	
Chlorox (Bleach)	A	A	-	D	A	-	D	C	A	
Chocolate Syrup	A	A	-	D	-	-	A	-	A	
Chromic Acid 5%	A	A	D	D	-	B	A	A	A	
Chormic Acid 10%	B	-	D	-	A	-	A	-	A	
Chormic Acid 30%	B	-	D	-	A	-	A	-	A	
Chormic Acid 50%	B	B	D	D	A	C	B	B	A	
Cider	A	A	-	D	-	B	-	-	A	
Citric Acid	A	A	C	D	A	B	B	-	A	
Citric Oils	A	A	-	-	-	-	A	-	A	
Coffee	A	A	-	C	A	-	A	-	A	
Copper Chloride	D	D	-	D	A	B	A	A	A	
Copper Cyanide	A	A	-	D	A	B	A	A	B	
Copper Floborate	D	D	-	D	A	A	-	-	A	
Copper Nitrate	A	A	-	-	A	B	A	-	A	
Copper Sulfate (5% Solution)	A	A	D	D	A	B	A	A	A	

		Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
	304 Stainless Steel	316 Stainless Steel						
Copper Sulfate	B	-	D	-	A	-	A	-
Cream	A	A	-	D	-	-	A	-
Cresols	A	A	C	-	-	D	C	A
Cresylic Acid	A	A	-	-	A	C	-	-
Cyclohexane	A	-	-	-	-	-	D	A
Cyanic Acid	A	-	-	-	-	-	-	-
Detergents	A	A	-	-	-	B	A	A
Dichlorethane	A	A	-	-	A	D	-	-
Diesel Fuel	A	A	-	A	-	-	D	A
Diethylamine	A	-	-	-	A	-	C	-
Diethylene Glycol	A	-	-	-	-	B	-	-
Diphenyl Oxide	A	-	-	-	-	-	-	A
Dyes	A	A	-	-	-	-	-	A
Epsom Salts (Magnesium Sulphate)	A	A	-	-	-	A	-	A
Ethane	A	-	-	-	-	-	-	A
Ethanolamine	A	A	-	-	-	-	A	D
Ether	A	A	A	-	A	-	-	A
Ethyl Acetate	A	A	-	-	A	C	C	A
Ethyl Chloride	A	A	-	C	-	D	D	A
Ethyle Sulfate	D	-	-	A	-	-	-	A
Ethylene Chloride	A	A	-	C	A	-	D	A
Ethylene Dichloride	A	A	-	-	A	D	A	A
Ethylene Glycol	A	A	B	B	A	B	A	A
Ethylene Oxide	-	A	-	-	A	-	-	D
Fatty Acids	A	A	-	D	A	B	A	-
Ferric Chloride	D	D	D	D	A	B	A	A
Ferric Nitrate	A	A	-	-	A	B	A	A
Ferric Sulfate	A	C	D	D	A	-	A	A
Ferrous Chloride	D	D	-	D	A	B	A	A
Ferrous Sulfate	A	C	-	D	A	B	A	A
Fluboric Acid	D	B	-	D	A	B	A	-
Fluorine	D	D	-	D	C	C	-	-
Fluosillicic Acid	-	B	-	D	A	B	A	-
Formaldehyde 40%	-	A	-	-	A	-	A	A
Formaldehyde	A	A	B	D	A	B	A	A
Formic Acid	A	B	C	D	A	B	A	B
Freon 11	-	A	-	C	A	C	-	A
Freon 12 (wet)	-	D	-	-	A	C	A	A
Freon 22	-	A	-	-	-	-	A	D
Freon 113	-	A	-	-	-	-	A	C
Freon T.F.	-	A	-	-	-	-	D	A
Fruit Juice	A	A	-	D	D	B	A	-
Fuel Oils	A	A	-	C	A	D	B	A
Furan Resin	A	A	-	A	A	-	-	A
Furtural	A	A	-	-	A	D	D	A
Gallic Acid	A	A	-	D	A	-	-	B
Gasoline	A	A	-	A	A	D	C	A
Gelatin	A	A	C	D	A	-	A	-
Glucose	-	A	A	B	A	B	A	-
Glue P.V.A.	B	A	-	-	A	-	-	A
Glycerine	A	A	B	B	A	-	A	-
Cyclolic Acid	-	-	-	-	-	B	A	A
Gold Monocyanide	-	A	-	D	-	-	-	A
Grape Juice	A	A	-	D	-	B	-	-
Grease	A	A	-	A	A	-	-	A
Heptane	-	A	-	-	A	D	D	A
Hexane	A	A	-	-	A	-	C	A
Honey	A	A	-	A	-	-	A	-
Hydraulic Oils (Petroleum)	A	A	-	A	A	-	D	-
Hydraulic Oils (Synthetic)	A	A	-	A	-	-	D	-
Hydrazine	A	A	-	C	-	-	-	A
Hydrobromic Acid 20%	-	D	-	-	A	-	A	-
Hydrobromic Acid	D	D	-	D	A	B	B	-
Hydrochloric Acid (Dry Gas)	C	A	-	-	A	-	-	-
Hydrochloric Acid (20%)	D	D	-	D	A	A	D	A

		304	Stainless Steel	316	Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Hydrochloric Acid (37%)		D	D	-	D	A	A	A	A	D	A	
Hydrochloric Acid 100%		D	D	-	D	A	A	-	-	C		
Hydrocyanic Acid		A	A	D	-	A	B	A	-	A		
Hydrocyanic Acid (Gas 10%)		D	D	-	-	A	-	-	-	-		
Hydrofluoric Acid (20%)		D	D	-	D	A	C	A	C	A		
Hydrofluoric Acid (75%)		C	D	-	D	A	C	B	C	A		
Hydrofluoric Acid 100%		D	D	-	D	A	D	-	C	-		
Hydrofluosilicic Acid (20%)		D	D	-	D	A	-	A	-	A		
Hydrofluosilicic Acid		D	D	-	-	A	-	-	-	-		
Hydrogen Gas		A	A	-	B	A	-	-	-	A		
Hydrogen Peroxide 10%		C	C	D	D	A	A	-	B	-		
Hydrogen Peroxide 30%		-	B	D	-	A	-	A	C	A		
Hydrogen Peroxide		A	B	D	D	A	B	A	C	A		
Hydrogen Sulfide, Aqueous Solution		A	A	C	D	A	B	A	A	B		
Hydrogen Sulfide (Dry)		C	A	C	B	A	-	-	A	A		
Hydroxyacetic Acid (70%)		-	-	-	-	-	-	-	-	A		
Ink		A	A	-	D	-	B	-	-	A		
Lodine		D	D	-	D	A	D	D	-	A		
Lodine (In Alcohol)		-	B	-	-	A	-	B	-	A		
Lodoform		D	A	-	C	A	-	-	-	C		
Isotane		-	-	-	-	-	-	D	-	A		
Isopropyl Acetate		-	B	-	-	-	-	-	-	D		
Isopropyl Ether		-	A	-	-	A	-	D	-	D		
Jet Fuel (JP3,JP4, JP5)		A	A	-	A	A	-	D	A	A		
Kerosene		A	A	A	A	A	D	D	A	A		
Ketones		A	A	-	A	A	D	D	A	D		
Lacquers		A	A	C	C	-	-	A	-	D		
Lacquer Thinners		-	A	C	-	A	-	B	-	-		
Lactic Acid		A	B	-	D	A	B	A	A	B		
Lard		A	A	-	A	-	-	A	-	A		
Latex		A	A	-	-	-	B	-	-	A		
Lead Acetate		A	A	-	-	A	B	A	-	D		
Lead Sulfamate		-	-	-	-	-	-	A	-	A		
Ligroin		-	A	-	-	-	-	D	-	A		
Lime		A	A	-	A	-	-	-	-	A		
Lubricants		A	A	-	-	A	-	A	A	A		
Magnesium Carbonate		A	A	-	-	-	B	A	-	-		
Magnesium Chloride		B	B	C	D	A	B	A	A	A		
Magnesium Hydroxide		A	A	B	B	A	B	A	A	A		
Magnesium Nitrate		A	A	-	-	A	B	A	-	A		
Magnesium Oxide		A	A	-	-	-	-	-	-	-		
Magnesium Sulfate		B	A	B	C	A	B	A	A	A		
Maleic Acid		A	A	-	-	A	-	C	-	A		
Maleic Anhydride		-	-	-	-	-	-	-	-	A		
Malic Acid		A	A	-	-	A	-	-	-	C		
Mash		A	A	-	-	-	-	-	-	-		
Mayonnaise		A	A	-	D	A	-	A	-	A		
Melamine		D	D	-	-	-	-	-	-	-		
Mercuric Chloride (Dilute Solution)		D	D	D	D	A	B	A	-	A		
Mercuric Cyanide		A	A	-	-	A	B	A	-	-		
Mercury		A	A	D	A	A	B	A	-	A		
Methanol (See Alcohol Methyl)		-	-	-	-	-	-	-	-	-		
Methyl Acetate		-	A	-	-	A	-	-	-	D		
Methyl Acrylate		-	-	-	-	-	-	-	-	D		
Methyl Acetone		-	A	-	A	A	-	-	-	D		
Methyl Alcohol 10%		-	A	-	-	A	-	-	-	-		
Methyl Bromide		-	-	-	-	-	D	-	-	A		
Methyl Butyl Ketone		-	A	-	-	-	-	-	-	D		
Methyl Cellosolve		-	-	-	-	-	-	A	-	D		
Methyl Chloride		C	A	-	-	A	D	D	-	A		
Methyl Dichloride		-	-	-	-	-	-	-	-	A		
Methyl Ethyl Ketone		A	A	-	-	-	D	-	-	D		
Methylene Isobutyl Ketone		-	A	-	-	A	-	C	A	D		
Methylene Isopropyl Ketone		-	A	-	-	-	-	-	-	D		
Methyl Methacrylate		-	-	-	-	-	-	-	-	D		

		304	Stainless Steel	316	Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Methylamine		-	A	-	B	-	-	-	-	-	-	-
Methylene Chloride		A	A	C	-	A	D	D	-	B		
Milk		A	A	C	D	-	B	A	-	A		
Molasses		A	A	B	A	-	B	A	-	A		
Mustard		A	A	-	C	-	-	A	-	A		
Naphtha		A	A	-	B	A	D	A	A	A		
Naphthalene		A	B	-	B	A	D	B	A	C		
Nickel Chloride		A	B	-	D	A	B	A	-	A		
Nickel Sulfate		A	B	C	D	A	B	A	-	A		
Nitric Acid (10% Solution)		A	A	-	D	A	B	A	D	A		
Nitric Acid (20% Solution)		A	A	-	D	A	B	A	C	A		
Nitric Acid (50% Solution)		A	A	-	D	A	C	D	C	A		
Nitric Acid (Concentrated Solution)		D	B	D	D	A	D	D	C	B		
Nitrobenzene		A	B	-	B	A	D	C	B	D		
Oils	Aniline	A	A	-	A	A	-	A	-	A		
	Anise	A	A	-	-	-	-	-	-	-		
	Bay	A	A	-	-	-	-	-	-	A		
	Bone	A	A	-	-	-	-	-	-	A		
	Castor	A	A	-	A	-	-	-	-	A		
	Cinnamon	A	A	-	-	A	-	A	-	D		
	Citric	A	A	-	D	-	-	A	-	A		
	Clove	A	A	-	-	-	-	B	-	-		
	Coconut	A	A	-	A	-	-	A	-	A		
	Cod Liver	A	A	-	-	-	-	A	-	A		
	Corn	A	A	-	A	-	-	A	-	A		
	Cotton Seed	A	A	-	A	A	-	A	A	A		
	Creosote	A	A	-	-	-	-	D	-	A		
	Diesel Fuel (2D,3D,4D,5D)	A	A	-	-	-	-	A	A	A		
	Fuel (1,2,3,5A,5B,6)	A	A	-	-	A	-	B	-	A		
	Oils (con.)	Ginger	A	A	-	-	-	-	-	A		
	Hydraulic (See Hydraulic)			-								
	Lemon	A	A	-	-	-	-	D	-	A		
	Linseed	A	A	-	A	-	-	A	-	A		
	Mineral	A	A	-	A	-	-	B	A	A		
	Olive	A	A	-	A	A	-	A	-	A		
	Orange	A	A	-	A	-	A	-	A	-	A	
	Palm	A	A	-	-	-	-	-	-	A		
	Peanut	A	A	-	A	-	-	D	-	A		
	Peppermint	A	A	-	-	-	-	D	-	A		
	Pine	A	A	-	C	A	-	-	-	A		
	Rape Seed	A	A	-	-	-	-	-	-	A		
	Rosin	A	A	-	-	-	-	A	-	A		
	Sesame Seed	A	A	-	A	-	-	-	-	A		
	Silicone	A	A	-	A	-	-	A	-	A		
	Soybean	A	A	-	A	-	-	A	-	A		
	Sperm	A	A	-	-	-	-	-	-	A		
	Tanning	A	A	-	-	-	-	-	-	A		
	Turbine	A	A	-	A	-	-	-	-	A		
Oleic Acid		A	A	C	C	A	D	C	-	B		
Oleum 25%		-	-	-	A	-	-	-	-	A		
Oleum		-	A	C	-	A	-	D	-	A		
Oxalic Acid (cold)		A	B	C	D	A	A	A	-	A		
Paraffin		A	A	-	B	A	-	A	-	A		
Pentane		C	C	-	B	A	-	-	-	A		
Perchloroethylene		A	A	-	B	A	-	D	A	A		
Petrolatum		-	A	-	C	A	-	-	-	A		
Phenol 10%		A	A	-	B	A	-	-	A	B		
Phenol (Carbolic Acid)		A	A	D	D	A	D	B	A	A		
Phosphoric Acid (to 40% Solution)		B	A	D	D	A	B	A	A	A		
Phosphoric Acid (40%-100% Solution)		C	B	D	D	A	C	A	A	A		
Phosphoric Acid (Crude)		D	C	D	D	A	C	-	A	A		
Phosphoric Anhydride (Dry or Moist)		A	A	D	-	A	-	-	-	D		
Phosphoric Anhydride (Molten)		A	A	D	-	A	D	-	-	D		
Photographic (Developer)		C	A	-	D	-	B	A	-	A		
Phthalic Anhydride		A	B	-	C	A	-	-	-	A		

	304	Stainless Steel	316	Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Picric Acid	A	A	D	D	A	A	-	-	A		
Plating Solutions											
Antimony Plating 130 ° F	-	A	-	-	A	-	A	-	A		
Arsenic Plating 110 ° F	-	A	-	-	A	-	A	-	A		
Brass Plating Regular Brass Bath 100 ° F	-	A	-	-	A	-	A	-	A		
High Speed Brass Bath 110 ° F	-	A	-	-	A	-	A	-	A		
Bronze Plating Copper-Cadmium Bronze Bath R.T.	-	A	-	-	A	-	A	-	A		
Copper-Tin Bronze Bath 160 ° F	-	A	-	-	A	-	A	-	A		
Copper-Zinc Bronze Bath 100 ° F	-	A	-	-	A	-	A	A	A		
Cadmium Plating Cyanide Bath 90 ° F	-	A	-	-	A	-	A	A	A		
Fluoborate Bath 100 ° F	-	A	-	-	A	-	A	A	A		
Chromium Plating Chromic - Sulfuric Bath 130 ° F	-	C	-	-	A	-	A	C	C		
Fluosilicate Bath 95 ° F	-	C	-	-	A	-	A	C	C		
Fluoride Bath 130 ° F	-	D	-	-	A	-	A	C	C		
Black Chrome Bath 115 ° F	-	C	-	-	A	-	A	-	C		
Barrel Chrome Bath 95 ° F	-	D	-	-	A	-	A	-	C		
Copper Plating (Cyanide) Copper Strike Bath 120 ° F	-		-	-	A	-			B		
Rochelle Salt Bath 150 ° F	-	A	-	-	A	-	A	-	A		
High Speed Bath 180 ° F	-	A	-	-	A	-	A	-	A		
Copper Plating (Acid) Copper Sulfate Bath R.T.	-	D	-	-	A	-	A	-	A		
Copper Fluoborate Bath 120 ° F	-	D	-	-	A	-	A	-	A		
Copper Pyrophosphate 140 ° F	-	A	-	-	A	-	A	-	A		
Copper (Electroless) 140 ° F	-	-	-	-	A	-	A	-	A		
Gold Plating Cyanide 150 ° F	-	A	-	-	A	-	A	-	A		
Neutral 75 ° F	-	C	-	-	A	-	A	-	A		
Acid 75 ° F	-	C	-	-	A	-	A	-	A		
Indium Sulfamate Plating R.T.	-	C	-	-	A	-	A	-	A		
Iron Plating Ferrous Chloride Bath 190 ° F	-	D	-	-	A	-	C	-	A		
Ferrous Sulfate Bath 150 ° F	-	C	-	-	A	-	A	-	A		
Ferrous Am. Sulfate Bath 150 ° F	-	C	-	-	A	-	A	-	A		
Sulfate - Chloride Bath 160 ° F	-	D	-	-	A	-	A	-	A		
Fluoborate Bath 145 ° F	-	D	-	-	A	-	A	-	A		
Sulfamate 140 ° F	-	D	-	-	A	-	A	-	A		
Lead Fluoborate Plating	-	C	-	-	A	-	A	-	A		
Nickel Plating Watts Type 115-160 ° F	-	C	-	-	A	-	A	-	A		
High Chloride 130-160 ° F	-	C	-	-	A	-	A	-	A		
Fluoborate 100-170 ° F	-	C	-	-	A	-	A	-	A		
Sulfamate 100-140 ° F	-	C	-	-	A	-	A	-	A		
Electroless 200 ° F	-	-	-	-	A	-	D	-	A		
Rhodium Plating 120 ° F	-	D	-	-	A	-	A	-	A		
Silver Plating 80-120 ° F	-	A	-	-	A	-	A	-	A		
Tin - Fluoborate Plating 100 ° F	-	C	-	-	A	-	A	-	A		
Tin - Lead Plating 100 ° F	-	C	-	-	A	-	A	-	A		
Zinc Plating Acid Chloride 140 ° F	-	D	-	-	A	-	A	-	A		
Acid Sulfate Bath 150 ° F	-	C	-	-	A	-	A	-	A		
Acid Fluoborate Bath R.T.	-	-	-	-	A	-	A	-	A		
Alkaline Cyanide Bath R.T.	-	-	-	-	A	-	A	-	A		
Potash	A	-	-	B	-	B	A	-	A		
Potassium Bicarbonate	A	-	-	D	A	B	A	A	A		
Potassium Bromide	A	-	-	D	A	B	A	C	A		
Potassium Carbonate	A	-	-	B	A	B	A	A	A		
Potassium Chlorate	A	A	-	B	A	B	A	A	A		
Potassium Chloride	A	A	C	B	A	B	A	A	A		
Potassium Chromate	-	B	-	A	-	B	-	A	A		
Potassium Cyanide Solutions	A	B	-	B	A	B	A	A	B		
Potassium Dichromate	A	A	-	B	A	B	A	A	B		
Potassium Ferrocyanide	A	-	-	A	A	-	-	-	-		
Potassium Hydroxide (50%)	B	B	D	C	A	B	A	A	B		
Potassium Nitrate	A	B	-	-	A	B	A	C	B		
Potassium Permanganate	A	B	-	B	A	B	B	A	B		
Potassium Sulfate	A	B	B	B	A	B	A	A	A		
Potassium Sulfide	A	-	-	B	A	-	-	-	-		
Propane (Liquified)	A	-	A	-	A	-	D	-	A		
Propylene Glycol	B	-	-	B	A	B	-	-	A		
Pyridine	C	-	-	B	A	C	B	A	D		

	304	Stainless Steel	316	Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Pyrogallic Acid	A	A	-	B	A	-	-	-	-	A	
Rosins	A	A	C	-	A	-	A	-	-		
Rum	A	-	-	-	-	-	A	-	A		
Rust inhibitors	A	-	-	A	-	-	A	-	A		
Salad Dressing	A	-	-	D	-	-	A	-	A		
Sea Water	A	C	-	-	A	B	A	-	A		
Shellac (Bleached)	A	-	B	B	A	-	A	-	-		
Shellac (Orange)	A	-	C	C	A	-	A	-	-		
Silicone	B	-	-	-	-	-	A	-	A		
Silver Bromide	C	C	-	-	-	-	-	-	-		
Silver Nitrate	A	B	-	D	A	B	A	-	A		
Soap Solutions	A	A		B	A	B	A	A	A		
Soda Ash (See Sodium Carbonate)											
Sodium Acetate	A	A	-	C	A	B	A	-	D		
Sodium Aluminate	-	-	-	-	A	-	-	A	A		
Sodium Bicarbonate	A	A	A	C	A	B	A	A	A		
Sodium Bisulfate	A	-	C	D	A	B	A	A	B		
Sodium Bisulfite	A	-	-	D	A	B	A	A	A		
Sodium Borate	A	-	-	C	A	A	-	-	A		
Sodium Carbonate	A	B	B	B	A	B	A	A	A		
Sodium Chlorate	A	-	-	A	B	A	A	A	A		
Sodium Chloride	A	C	C	B	A	B	A	A	A		
Sodium Chromate	A	A	-	B	A	-	A	A	B		
Sodium Cyanide	A	-	D	B	A	B	A	A	A		
Sodium Fluoride	C	-	-	D	A	C	-	-	C		
Sodium Hydrosulfite	-	-	-	A	-	-	-	-	A		
Sodium Hydroxide (20%)	A	A	D	A	A	B	A	A	A		
Sodium Hydroxide (50% Solution)	A	B	D	B	A	C	A	B	A		
Sodium Hydroxide (80% Solution)	A	D	D	C	A	C	A	B	B		
Sodium Hypochlorite (to 20%)	C	C	D	D	A	B	D	C	A		
Sodium Hypochlorite	-	A	-	D	A	-	A	C	D		
Sodium Hyposulfite	A	A	-	-	A	-	-	-	-		
Sodium Metaphosphate	-	A	C	B	A	-	D	-	A		
Sodium Metasilicate	-	A	-	C	A	-	-	-	A		
Sodium Nitrate	A	A	C	A	A	B	A	-	B		
Sodium Perborate	-	C	C	B	A	-	A	-	A		
Sodium Peroxide	A	A	C	D	A	-	-	-	A		
Sodium Polyphosphate (Mono, D1,Tribasic)	A	A	-	-	A	-	-	-	A		
Sodium Silicate	A	B	C	-	A	-	A	-	A		
Sodium Sulfate	A	A	B	A	A	B	A	A	A		
Sodium Sulfide	A	B	D	A	A	B	A	A	A		
Sodium Sulfite	C	C	-	A	A	A	-	-	A		
Sodium Tetraborate	-	A	-	-	-	-	-	-	A		
Sodium Thiosulphate (Hypo)	A	A	D	C	A	-	A	A	A		
Sorghum	A	A	-	A	-	-	-	-	A		
Soy Sauce	A	A	-	D	-	-	-	-	A		
Stannic Chloride	D	D	-	D	A	B	A	-	A		
Stannic Fluoborate	-	A	-	D	-	-	-	-	A		
Stannous Chloride	D	C	-	D	A	A	-	-	B		
Starch	A	A	-	C	A	B	-	-	A		
Stearic Acid	A	A	C	C	A	B	D	-	A		
Stoddard Solvent	A	A	A	B	A	D	D	A	A		
Styrene	A	A	-	-	A	-	-	-	B		
Sugar (Liquids)	A	A	-	B	A	-	A	-	A		
Sulfate Liquors	C	C	-	-	A	-	A	-	-		
Sulfur Chloride	D	D	D	-	A	A	D	-	A		
Sulfur Dioxide	A	A	-	-	A	C	D	A	D		
Sulfur Dioxide (Dry)	A	A	C	A	A	D	-	-	A		
Sulfur Trioxide (Dry)	A	C	-	B	A	-	-	-	A		
Sulfuric Acid (to 10%)	D	C	D	D	A	B	A	A	A		
Sulfuric Acid (10% - 75%)	D	D	D	D	A	C	A	B	A		
Sulfuric Acid 75% - 100%	-	D	D	-	A	-	B	C	A		
Sulfurous Acid	C	B	-	D	A	B	A	-	A		
Sulfuryl Chloride	-	-	-	-	A	-	-	-	-		
Syrup	A	A	-	-	-	-	A	-	A		

	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Tallow	A	A	-	-	-	C	-	-	A
Tannic Acid	A	A	-	C	A	B	A	-	A
Tanning Liquors	A	A	-	-	A	-	A	-	A
Tartaric Acid	A	B	C	D	A	B	A	-	A
Tetrachlorethane	-	A	-	-	A	-	A	-	A
Tetrahydrofuran	A	A	-	D	A	D	C	A	B
Toluene, Toluol	A	A	A	A	A	D	D	A	C
Tomato Juice	A	A	-	C	A	-	A	A	A
Trichlorathane	C	A	-	C	A	-	-	-	A
Trichlorethylene	A	A	A	C	A	D	D	C	A
Trichloropropane	-	A	-	-	-	-	-	-	A
Tricresylphosphate	-	A	-	-	A	-	-	-	B
Triethylamine	-	-	-	-	-	-	-	-	A
Turpentine	A	A	C	B	A	D	B	A	A
Urine	A	A	-	B	-	B	A	-	A
Vegetable Juice	A	A	-	D	-	-	-	-	A
Vinegar	A	A	B	C	A	B	A	A	A
Varnish (Use Viton for Aromatic)	A	A	B	-	A	-	A	-	A
Water, Acid, Mine	A	A	D	C	-	-	A	B	A
Water, Distilled, Lab Grade 7	A	A	-	D	A	-	A	A	A
Water, Fresh	A	A	C	B	A	D	A	A	A
Water, Salt	A	A	C	D	-	-	A	A	A
Weed Killers	A	A	-	-	-	-	-	-	A
Whey	A	A	-	-	-	-	-	-	A
Whiskey and Wines	A	A	B	D	A	B	A	-	A
White Liquor (Pulp Mill)	A	A	-	C	A	-	A	-	A
White Water (Paper Mill)	A	A	-	-	-	-	A	-	A
Xylene	A	A	A	A	A	D	D	A	A
Zinc Chloride	A	B	D	D	A	B	A	A	A
Zinc Hydrosulphite	-	A	-	D	-	-	-	A	-
Zinc Sulfate	A	A	C	C	A	B	A	A	A

